

Petrothene

GA655962



High Density Polyethylene
Rotational Molding Grade

Melt Index 5.0 Density 0.945

Applications

Petrothene GA655962 is a rotational molding pellet that produces items with very smooth inner surface under a wide range of processing conditions. GA655962 is selected by customers to make a variety of rotomolded items including light globes, storage containers, traffic crash barriers, ducting and equipment housings. GA655962 exhibits high impact strength at both room temperature and -40°F. This resin also has good warp resistance and stiffness. GA655962 is UV-stabilized and is available in a 35 mesh powder as *Microthene* MP655962.

Processing Techniques

Specific recommendations for processing GA655962 can be made only when the required properties, processing equipment and end use are known.

Typical Properties

Property	Nominal Value	Units	ASTM Test Method
Melt Index	5.0	g/10 min	D1238
Density	0.945	g/cc	D1505
ESCR, Condition A, F ₅₀ 100% Igepal®, CO-630	30	hrs	D1693
Flexural Modulus, 1 % Secant	144,000	psi	D790
Flexural Modulus, 2 % Secant	122,000	psi	D790
Tensile Strength @ Yield ¹	3,300	psi	D638
Deflection Temperature at Load			
@ 66 psi	66	°C	D648
@ 264 psi	42	°C	D648
Low Temperature Impact (-40°F)			
1/8" specimen	35	ft-lbs	ARM*
1/4" specimen	135	ft-lbs	ARM*

¹ Crosshead speed – 2 in/ min

* Association of Rotational Molders (ARM) International Test Protocol

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Typical properties; not to be construed as specifications.